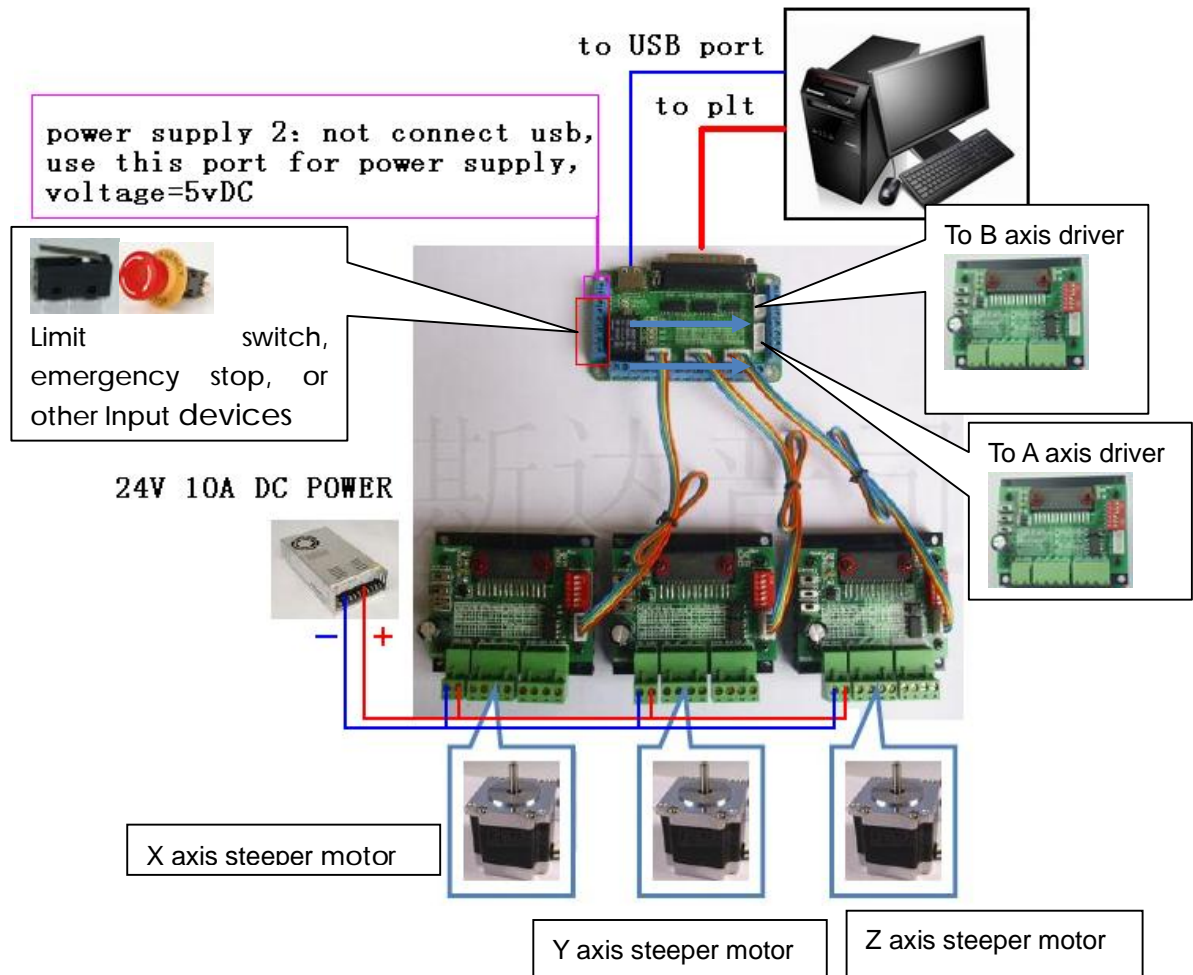
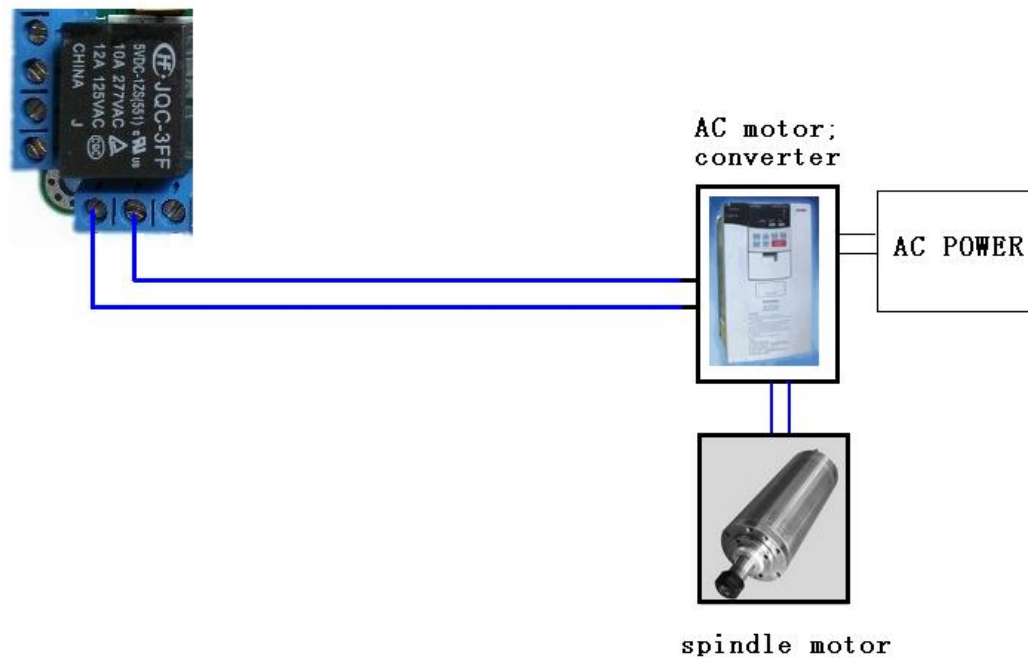


I 、electric drawing:



II : the usage of relay :

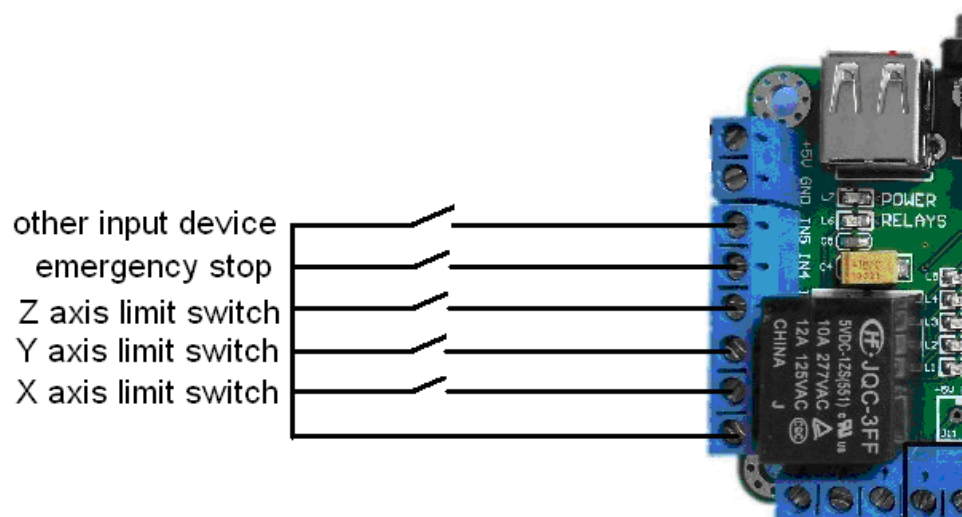


The relay is like switch ,it could be controlled by code M3 M5,

M3 relay connect,m5 relay open;

note: first you should config mach3 correct !

III、 input signal port:



note: first you should config mach3 correct !